

Rewritten 9-10-64

ENGINEERING MEMORANDUM #69

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FROM: S. Wilson

SUBJECT: V-8 G.M. ENGINE REVISION (Result of G.M. Changes for 1965)

CANCELLED & NEW PARTS

<u>OLD NO.</u>	<u>NEW NO.</u>	<u>DESCRIPTION</u>
701152	701324	& Engine Assem. - 283 Cu.In. V-8 Std. Trans.
701153	701325	& Engine Assem. - 283 Cu.In. V-8 Auto. Trans.
701251	701326	Kit- Engine Accessory - V-8
701145	701327	* Kit - Power Strg. - V-8
701139	701328	Gage Assem. - Oil Level - V-8 (Kit)
701284	702455	Tube - Oil Level Gage - V-8 (Kit)
702193	702456	Supt. - Spark Plug Wire - Rr. Lwr. - V-8 (Kit)
702199	702454	Brkt. - Power Strg. Pump - V-8 (Kit)
702198	702464	Supt. - Power Strg. Pump - V-8 (Kit)
702196	701330	Pulley Assem. - P.S. Pump - V-8 (Kit)
702038	702466	Brkt.-Eng. Mtg. Adapter - V-8
702045	702467	Brkt. - Frame Eng. Mount - Frt. LH
702046	702468	Brkt. - Frame Eng. Mount - Frt. RH
701012	701345	Crossmember Assem. - Frt. Susp. Rear
701008	701334	Brkt. Assem. - Eng. Mtg. Adapter V-8
701014	701350	Frame Assem. - Complete
701195	701352	Frame Assem. - Complete - 129" W.B.
701196	701351	Frame Sub-Assem. - 129" W.B.
701197	701349	Frame Assem. - Frt. Section - 129" W.B.
122119	122119	Bolt - 3/8-16 x 3/4 Hex. Hd. (Usage Chg.)
180122	180122	Bolt - 3/8-16 x 1 Hex. Hd. (Usage Chg.)

In addition to the above the following internal engine parts are also being revised.

1. 3789731 * Flywheel Assy. - replaces 3714462
2. 3864875 * & 3864876 Connecting Rod & Piston Assy. replaces 3840105 & 3840106.
3. 3854788 Oil pan assy. replaces 3788814 and 3788816 Opt'l.
4. 3828848 * Optional clutch driven plate has been removed.

This revision is to be incorporated when balanced stock of old is depleted.

With the exception of parts marked thus (*) service of both old and new must be maintained as parts are not interchangeable.

* Parts which can be used interchangeably.

† New engines can be used with old frame providing 701008 adapter brkt. used.

February 1, 1965

These revisions were incorporated on the following chassis numbers.

- A. 701324 Std. Trans. Engine - 23536
- B. 701325 Auto Trans. Engine - 24824
- C. 701326 Accessory Kit - 24855
 - Includes new parts:
 - 701328 Oil Level Gage
 - 702455 Oil Level Gage Tube
 - 702456 Spark Plug Wire Supt.
- D. 701327 Power Steering Kit - 24579
 - Includes new parts:
 - 702454 Bracket
 - 702464 Support
 - 701330 Pulley

Above Chassis numbers per Production Change Notices.