

ENGINEERING MEMORANDUM #25

TO: J. Stout, P. Visser, R. G. Fuller, J. Coleman, E. Horrigan, K. Luke, F. Leamy (3), R. McCulfor, R. Smith, C. Cornwell, E. Nelson, J. Copeland, T. Bedard, J. Temple (4), K. Bothe, L. Hilsky (4), A. Radke (3), D. Markin, B. Herrington(8), W. Asselin, A. Goedhart, D. Bach, F. Baldwin., S. Wilson, S. Megyesi.

FROM: S. Hori

SUBJECT: REVISION OF REAR QUARTER REINFORCEMENT AND REAR WHEELHOUSE OF STATION WAGON AND AEROBUS FOR MOUNTING REAR FENDERS.

The change is required to provide access to the additional rear fender bolts. Also the five vertical moldings on each wheelhouse will be replaced by a simple horizontal molding.

Parts to be cancelled

<u>Part No.</u>	<u>Name</u>
636551	Panel - Wheelhouse LH
636552	Panel - Wheelhouse RH
636549	Panel - Wheelhouse Access. LH
636550	Panel - Wheelhouse Access. RH
636547	Molding - Wheelhouse Panel
626510	Bolt - #10-24 Wire Side Wing Tee
<del>639761</del>	<del>Guard Assem. - Rear Fender Inner LH</del>
<del>639762</del>	<del>Guard Assem. - Rear Fender Inner RH</del>
<del>639767</del>	<del>Guard &amp; Flap Assem. - Rear Fender Inner LH</del>
<del>639768</del>	<del>Guard &amp; Flap Assem. - Rear Fender Inner RH</del>
<del>640649</del>	<del>Brkt. - Guard Mtg. Frt. Upper</del>

Parts to be Changed

<u>Part No.</u>	<u>Name</u>
* 636459	Panel - Rear Pillar Inner LH
* 636460	Panel - Rear Pillar Inner RH
<del>640650</del>	<del>Brkt. - Guard Mtg. Upper</del>
* 636457	Reinf. - Rear Quarter Panel LH
* 636458	Reinf. - Rear Quarter Panel RH
626489	Nut & Sealer Assem. - #10-24 (Reduce by 16)
120361	Nut - #10-24 Hex. Mach. Scr. (Reduce by 4)
626456	Screw & Washer Assem. - #8 x 3/4 (Incr. by 4)
<del>640650</del>	<del>Brkt. - Guard Mtg. Upper (Incr. by 2)</del>
* 639613	Frame Assem. - Side LH
* 639614	Frame Assem. - Side RH
* 636017	Panel - Rear Quarter Frt. LH
* 636018	Panel - Rear Quarter Frt. RH
* 636015	Panel - Rear Quarter LH
* 636016	Panel - Rear Quarter RH
* 635089	Reinf. Assem. - Rear Quarter LH
* 635090	Reinf. Assem. - Rear Quarter RH

Memo #25 (continued)

Parts to be Released

	<u>Part No.</u>	<u>Name</u>
**	640687	Panel - Wheelhouse LH
**	640688	Panel - Wheelhouse RH
	640693	Panel - Wheelhouse Access LH
	640694	Panel - Wheelhouse Access RH
*	640689	Molding - Wheelhouse Upper
**	640690	Molding - Wheelhouse Lower
	<del>639783</del>	<del>Guard Assem. - Rear Fender Inner LH</del>
	<del>639784</del>	<del>Guard Assem. - Rear Fender Inner RH</del>
*	626587	Retainer Assem. - Wheelhouse Molding

\* Note; Rear Fender with (9) weld bolts must be incorporated.

This change is to take effect on the next run of make parts and any unbalance of stock will be set aside for service or scrapped. The final disposition will be determined at the time the changeover is made and the amount of surplus stock is determined.

\* These parts were incorporated on A-12W chassis #11227. (A-12W6&8 #732)  
Balance of parts to be incorporated after approx. 82 add'l. jobs.

\*\* Incorporated on A-12W Chassis #11927  
A-12W6&8 Chassis #748

Chassis No's. Added 9-21-65