

November 13, 1962

ENGINEERING MEMORANDUM #24

TO: J. Stout, P. Visser, R. G. Fuller, J. Coleman, S. Hori, E. Horrigan,
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S. Megyesi

FROM: S. Wilson

SUBJECT: CHECKER FABRICATION OF "SPEC.TRIM" DOOR TRIM PANELS

For the A-12 Marathon, Aerobus & Broadcloth Door Trim Panels, the material currently being purchased by American Auto Felt will be purchased and fabricated by Checker Motors.

The purchased stock must be balanced in sets, in order to have proper appearance as the dielectric design will be eliminated.

Aerobus Center Door Trim Panels (639645 & 6) have been cancelled and Rear Door Trim Panels have been increased in quantity to cover this added usage. This change will be effective when current stock of Center Door Trim Panels is depleted.

PARTS TO BE CHANGED FROM "BUY" TO "MAKE"

| | | | |
|--------|--------------|------------------------|-------------|
| 639281 | Panel Assem. | - Frt. Door Trimmed LH | (Sp. Gray) |
| 639282 | Panel Assem. | - Frt. Door Trimmed RH | (Sp. Gray) |
| 639283 | Panel Assem. | - Frt. Door Trimmed LH | (Sp. Gray) |
| 639284 | Panel Assem. | - Frt. Door Trimmed RH | (Sp. Gray) |
| 639285 | Panel Assem. | - Frt. Door Trimmed LH | (Sp. Green) |
| 639286 | Panel Assem. | - Frt. Door Trimmed RH | (Sp. Green) |
| 639287 | Panel Assem. | - Rear Door Trimmed LH | (Sp. Green) |
| 639288 | Panel Assem. | - Rear Door Trimmed RH | (Sp. Green) |
| 639291 | Panel Assem. | - Frt. Door Trimmed LH | (Sp. Brown) |
| 639292 | Panel Assem. | - Frt. Door Trimmed RH | (Sp. Brown) |
| 639293 | Panel Assem. | - Rear Door Trimmed LH | (Sp. Brown) |
| 639294 | Panel Assem. | - Rear Door Trimmed RH | (Sp. Brown) |
| 639295 | Panel Assem. | - Frt. Door Trimmed LH | (Sp. Blue) |
| 639296 | Panel Assem. | - Frt. Door Trimmed RH | (Sp. Blue) |
| 639297 | Panel Assem. | - Rear Door Trimmed LH | (Sp. Blue) |
| 639298 | Panel Assem. | - Rear Door Trimmed RH | (Sp. Blue) |
| 639301 | Panel Assem. | - Frt. Door Trimmed LH | (B/Cloth) |
| 639302 | Panel Assem. | - Frt. Door Trimmed RH | (B/Cloth) |
| 639303 | Panel Assem. | - Rear Door Trimmed LH | (B/Cloth) |
| 639304 | Panel Assem. | - Rear Door Trimmed RH | (B/Cloth) |
| 639641 | Panel Assem. | - Frt. Door Trimmed LH | (Aerobus) |
| 639642 | Panel Assem. | - Frt. Door Trimmed RH | (Aerobus) |
| 639643 | Panel Assem. | - Rear Door Trimmed LH | (Aerobus) |
| 639644 | Panel Assem. | - Rear Door Trimmed RH | (Aerobus) |

Memo #24 (Continued)

PARTS TO BE CHANGED FROM "FURNISHED" TO "MAKE"

639319 Panel Assem. - Frt. Door Trim LH (Uncoated)
 639320 Panel Assem. - Frt. Door Trim RH (Uncoated)
 639321 Panel Assem. - Rear Door Trim LH (Uncoated)
 639322 Panel Assem. - Rear Door Trim RH (Uncoated)

PARTS TO BE CHANGED FROM "FURNISHED" TO "BUY"

640255 Panel - Frt. Door Trim LH (Uncoated)
 640256 Panel - Frt. Door Trim RH (Uncoated)
 640257 Panel - Rear Door Trim LH (Uncoated)
 640258 Panel - Rear Door Trim RH (Uncoated)
 640187 Panel - Frt. Door Upper Trim LH
 640188 Panel - Frt. Door Upper Trim RH
 640203 Panel - Rear Door Upper Trim LH
 640204 Panel - Rear Door Upper Trim RH
 639095 W/Strip Assem. - Door Inner
 640037 Pad - Front Door Trim
 640038 Pad - Rear Door Trim
 639246 Mldg. Assem. - Door Trim Lower
 639247 Mldg. Assem. - Rear Door Trim Upper
 639248 Mldg. Assem. - Frt. Door Trim Upper
 639082 Ferrule - Door Locking Knob

INCREASES IN CHECKER USAGE OF TRIM MATERIALS

ME-118 Fabric - J. P. Stevens Nylon - Gray
 ME-108 Fabric - J. P. Stevens Nylon - Green
 ME-110 Fabric - J. P. Stevens Nylon - Brown
 ME-112 Fabric - J. P. Stevens Nylon - Blue
 ME-172 Coated Fabric - 22 oz. Light Gray Metallic
 ME-173 Coated Fabric - 22 oz. Green Metallic
 ME-174 Coated Fabric - 22 oz. Brown Metallic
 ME-175 Coated Fabric - 22 oz. Blue Metallic
 ME-184 Broadcloth
 ME-163 Coated Fabric - 22 oz. Dark Gray Metallic
 ME-161 Coated Fabric - 34 oz. Coronox Grain Dark Gray
 ME-106 Carpet - Charcoal Gray

* Note: This revision incorporated on chassis #8745

* Added 6-13-63;